

- FOUNDRY**, the place where masses of metals are melted and run into moulds.
- FOUNT, FONT**, a complete assortment of a particular set of printing-type.
- FOUNTAIN**, an artificial receptacle for water; a machine by which water is spouted out, generally consisting of pipes or jets of water flowing from statues, vases, &c., in public squares, gardens, or private conservatories, &c.
- FOUNTAIN-PEN**, a writing pen with a reservoir for ink larger than usual.
- FOUR** (French), an oven, kiln, or stove.
- FOURNISSEUR**, a sword-cutter.
- FOURCHETTE** (French), a table fork.
- FOURGON**, a tumbrel or ammunition wagon; a kind of French baggage cart; a fire poker; an oven-fork or coal-rake.
- FOUR-IN-HAND**, a coach driven with four horses.
- FOURNEAU**, a stove or kiln in France.
- FOURNIL**, a French bakehouse or oven.
- FOURPENCE**, a British silver coin (29 1-11th grains), also known as a groat, of which upwards of £60,000 worth have been coined and put into circulation in the ten years ending with 1856.
- FOUR-POSTER**, a large square bedstead, with upright pillars at each corner, supporting a canopy or curtains.
- FOURTH-RATE**, a vessel of war carrying from 50 to 70 guns.
- FOW** (Scottish), a mow or heap of corn in the sheaf.
- FOWL**, a very general name for the denizens of the poultry yard; but for the most part restricted to the cock and hen, *Gallus domesticus*, of which the breeds are now very numerous. [fowl]
- FOWLER**, one who pursues or traps wild fowl.
- FOWLING-PIECE**, a light long-barrelled gun.
- FOX**, a seaman's name for a kind of strand of two or more rope-yarns, twisted together; to put new soles on boots; a carnivorous animal (*Canis vulpes*), hunted in this country by sportsmen. The skin of some of the Northern foxes forms an article of commerce, as many as 70,000 or 80,000 being imported annually by the Hudson's Bay Company. The most valuable are those of the black fox, and silver fox, which are purchased for the Russian and Chinese markets. The red fox is that chiefly brought to market.
- FOX-HOUND**, a dog kept for chasing the fox.
- FOX-HUNTER**, a sportsman who follows a fox with hounds.
- FOX-TRAP**, a gin for catching foxes.
- FRACTURE**, a severance; damage or injury done.
- FRAGILE**, brittle, easily broken, as glass, pottery, &c.
- FRAIL**, a package or basket made of rushes, in which dried fruit is occasionally imported, varying from 32 to 56 lbs. in weight.
- FRAISE**, a pancake with bacon; the French name for a strawberry.
- FRAISIL** (French), cinders remaining in forges; charcoal dust.
- FRAME**, a word of varied signification; the border or enclosure for a picture; the woodwork in which panes of glass are placed for windows; the outward work of doors or window shutters, enclosing panels; the strong work which supports the boiler and machinery on the axes of a locomotive engine; a support for printers' cases of type; a mould; the ribs or stretchers for an umbrella or parasol; the timbers or skeleton of a house or ship.
- FRAME-MAKER**, a name applied to several mechanical trades, &c., as a picture-frame maker, printer's-frame maker, &c.
- FRAME-WORK KNITTER**, an operative in the hosiery trade, who weaves the worsted or cotton thread up into a knitted fabric.
- FRAME-WORK KNITTER'S COMPANY**, one of the minor livery companies of London which has no hall.
- FRANC**, the principal French silver coin, of 100 centimes, worth 9d. or 10d., the unity of the French coinage. It weighs five grammes, and contains one-tenth part of alloy; 200 francs in silver is the exact weight of the French kilogramme.
- FRANCAIRTE**, a former grain measure of France, about 5½ gallons.
- FRANCATE**, a russetin-apple.
- FRANCESCONE**, another name for the Leopoldo, a principal silver coin of Tuscany worth about 4s. 6d.
- FRANCHIPANE, FRANGIPANE**, a kind of pastry, a cake of cream, almonds, spice, &c.; a perfume.
- FRANCHISE**, the right of voting at elections for knights of the shire, &c.; in law, a privilege or exemption from ordinary jurisdiction.
- FRANCISATION**, entering a vessel on the French register.
- FRANC-REAL**, a kind of baking pear.
- FRANGIPANE**, a perfume of jasmine. See FRANCHIPANE.
- FRANGOLLO**, a Spanish pottage made of boiled wheat and milk.
- FRANGOTE**, a bale of goods in Spain.
- FRANKFORT-BLACK**, a pigment said to be prepared by burning vine branches, grape stones, and the refuse lees of the wine manufacture, &c., used for copper-plate printing.
- FRANKINCENSE**, a name for the gum o'ibanum of commerce, an odoriferous resin obtained from several species of *Boswellia*: the European frankincense is a resinous exudation from the spruce fir, and is used in the composition of plasters.
- FRANKING**, the privilege of freeing letters from postal charge, formerly enjoyed by members of the Legislature and certain departments of the State, but now abolished; a carpenter's term for window-sashes, in which the cross pieces of the frame intersect each other.
- FRANKLINITE**, an ore of iron, zinc, and manganese.
- FRASCO**, the name for a flask or case bottle in Brazil, containing about 3½ pints.
- FRAZIL, FRAZIL**, the Arabian name for a bale of variable weight, ranging from 15½ lbs. to 30 lbs. In Beetleface the frazil is 20½ lbs.; in Judda, rather more than 22 lbs.; in Mocha, 30 lbs.
- FRAUD**, a dishonourable transaction; adulteration, deception; a cheat, &c.

- TWEER, TWYERE**, the point of a blast pipe, a tube analogous to the nose of a bellows, by which compressed air is forced into a blast furnace. The term is also applied to the hole or aperture in the crucible. See **TUYERE**.
- TWEEZERS**, a small kind of pincers or holders; nippers to pluck out hair from the face.
- TWELFTH-CAKE**, an ornamented cake distributed among friends or visitors on the festival of Twelfth-night, the 6th January.
- TWELFTH-NIGHT CHARACTERS**, a sheet of printed fancy figures coloured, to be cut up and distributed by lottery among young persons.
- TWIBILL**, a tool of different kinds for mortising, paving, &c.; a mattock; a reaping-hook.
- TWILL**, a woven ribbed cloth. [machine.]
- TWILLY**, a common name for the willying.
- TWINE**, thread or string; small yarn or cordage that has been twice twisted.
- TWINE-REEL**, a shop reel or box for holding string. [twister.]
- TWINE-REELER**, a mule doubler; a string-twist, silk in hanks, balls, and reels, &c. for sewing, used by tailors and milliners, saddlers, book-binders, stay-makers, &c.; a roll of tobacco; a small roll of twisted dough baked; a kind of cotton yarn, of which there are mule, water, and green twists: the Nos. run from 20 to 120.
- TWISTER**, an American drink.
- TWO-DECKER**, a vessel of war, carrying guns on two decks.
- TWO-FOOT RULE**, a carpenter's measure; a folding pocket-rule.
- TWOPENCES**, small silver coins, specially minted to a fixed amount, being 4752 in number annually, for alms-giving by the sovereign, on Maunday-Thursd.ay. In 1848, however, a larger quantity was issued, of the value of £2217, and numbering 266,112 pieces: 7920 silver pennies are also annually coined for the same special purpose.
- TWOPENNY**, a weak kind of beer sold at twopenny the Scots pint, or 1½ quart English.
- TWO-SHILLING-PIECE**. See **FLORIN**.
- TWYER**, an Indian grain-measure. See **TOL**.
- TWYERE**. See **TWEER**.
- TYE**, a rope connected with a yard, to which a hoisting tackle is attached.
- TYLERS' AND BRICKLAYERS' COMPANY**, one of the minor livery companies of London, which has no hall.
- TYLT**, the Danish name for a dozen.
- TYPAN**, the parchment frame or panel of a hand printing-press, on which the blank sheets are put in order to be impressed when laid on the form.
- TYPSE**, a Polish coin of 18 gros, or half a florin, worth about 9d. or 10d.
- TYPE**, a model or pattern; metallic letters, spaces, figures, &c. used for printing.
- TYPE-FOUNDER**, one who casts printing or music type.
- TYPE-FOUNDRY**, a place with furnaces, &c., for casting type in moulds and matrices.
- TYPE-METAL**, an alloy of about one part of antimony to three of lead, used in casting printing-type; other metals are sometimes added.
- TYPE-MOULD**, a die, steel-punch, or matrix of brass or copper for casting types.
- TYPE-MOULD MAKER**, a maker of casting moulds, which consist of two parts, the outer of wood and the inner of steel: there is a hopper mouth into which the fused type-metal is poured.
- TYRE**, an Indian name for curdled milk.
- TYRIAN-PURPLE**, a beautiful animal dye, formerly obtained from certain molluscs, species of *Murex* and *Purpura*.

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- UBI**, the Malay name for yams; ubi bucaia bein: potatoes.
- UBRUK**, the Hindustani name for tale.
- UBUL**, a name in Guiana for the bark of the wild cashew-tree, a powerful astringent. Surprising effects are ascribed to warm applications of the decoction in the cure of sores.
- UCHAUX**, a liquid-measure, in use in some of the departments of France, being the half pint, or fourth of a pot, of the ancient measures of Paris.
- UDOMETER**, a rain-gauge.
- UEBA**, an African dry-measure, about 3 bushels, used in Baryary and Tripoli; for flour it weighs 230 2-5th lbs.
- UFYOON**, an Arabic name for opium.
- UGOORO**, a vernacular name in India for eagle-wood, and aloes wood, obtained from species of *Alexylon*, *Aquilaria*, and *Excoecaria*.
- UKASE**, a Russian Imperial decree.
- UKRAH**, the Eastern name for the oke, about 27 lbs. English.
- ULAN**, a Tartar horse-soldier.
- ULEMA**, a Turkish magistrate.
- ULLAGE**, what remains in a cask, after a portion is gone: a cask only part full.
- UL-SEE**, a Hindustani name for flax.
- ULTRAMARINE**, a beautiful blue pigment, formerly very expensive, and obtained from the variegated blue mineral called lazulite, but now artificially compounded, and greatly reduced in price.
- UMBAREE**, a vernacular name in India for the fibre of the *Hibiscus cannabinus*, a so for inferior hemp.
- UMBER**, a massive mineral pigment, used by painters as a brown colour, and to make varnish dry quickly. It is used either in its natural state, or burnt.
- UMBLES, HUMBLIS**, the entrails of a deer.
- UMBRELLA**, a portable folding shade, or protection against heat and rain; a screen of linen, silk, or paper, on a frame of cane, wire, or whalebone ribs or stretchers. See **KITTYSOLS**, and **PARASOL**.
- UMBRELLA-CASE**, a narrow oilskin bag or cotton case for covering an umbrella when folded and closed.